#### **News TECHNOLOGY**

FRP - Fibre Reinforced Polymers

# VHDRS® CarFib INNOVAZIONE



Carbon fibre, Glass fibre or other fabrics, plates and connectors for structural strengthening.

Rational systems for anti-corrosion repair of reinforced concrete, structural collaborating with Composite Materials.

**Resistant to fire.** 

#### **Innovative Systems with very high Performance**

# **SYSTEMS**



Very High Durability Repair Systems Carbon Fibres & Composite Materials

- Rational anti-corrosion Repair
- Bi-facial structural collaboration
- Structural Reinforcement with CarFib Composite Materials
- Structural Reinforcement with Mixed Systems



- Seismic retrofitting

  Guideline CNR -DT 200/2004
- Systems Resistant to FIRE

# Rational systems for anti-corrosion repair of reinforced concrete, structural collaborating with Composite Materials.

The causes of degradation are varied but 95% of the problems is due to the corrosion of the reinforcement in the concrete caused mainly by carbonation and/or attack by chlorides

# TECNOCHEM ITALIANA S.p.A. has formulated and developed the Systems VHDRS®

(Very High Durability Repair & Prevention Systems) containing

MuCis® (Multiple Corrosion Inhibiting Synergies)

for the durable repair in function of the diverse situations of degradation and of the various goals of the restoration

Structural reinforcement with Composite Materials are designed for :

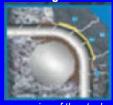
- Adaptation to new stresses
- Adaptation to seismic solicitations
   Of existing structures in time

OFTEN DEGRADED

Proper diagnosis of the physicomechanical properties of the substrate is essential to establish the quality of repairs

- Mechanical resistance
  - Shear resistance
- Modules of elasticity and deformation

Effect of a repair with a normal antishrinkage mortar



corrosion of the steel, expansion and cracking

Effect of the repair with the system VHDRS® MuCis®



no corrosion, no cracking

The problems of degradation are inevitably and properly addressed before implementing a structural reinforcement

Each system of restoration of reinforced concrete to be effective must be able to withstand considerable stresses from the earliest periods after application.

Durable repairs and rational systems of anti-corrosion repairsion are essential when you are planning a subsequent reinforcement with composite materials.

#### STRUCTURAL ANTI-CORROSION REPAIRS

Protection of exposed reinforcement and reconstruction with structural mortars complying to the STANDARD EN 1504-3 CLASS R4 or with micro-concrete REFOR-tec®

## REINFORCEMENT WITH CARBON FIBRE FABRICS AND PLATES

- Shear and flexural reinforcement of beams
- Reinforcement of the extrados of vaults
- Flexural reinforcement of floors
- Reinforcement of nodes by shear transfer to the buffers
- Tensile reinforcement of the end of columns and beams.

#### **HI-TECH INNOVATION**

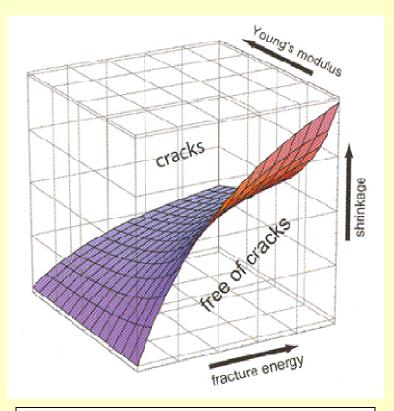
Mixed Reinforcements for exceptional Performances

Systems REFOR-tec<sup>®</sup> UHPFRCC - Ultra High Performance Fiber Reinforced Cementitious Composites

1st International Award in the "Special Projects" Category for the year 2012 for the STRUCTURAL REINFORCEMENT with SEISMIC RETROFITTING

#### United in :

**System VHDRS** \*\*CarFib to improve the local ductility of structural elements and to adapt to loads and stresses expected in the Project.







Multiple Corrosion Inhibiting Synergies For the repair and restoration of degraded concrete with special fibre reinforced structural mortars

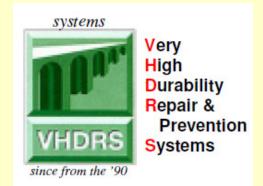
Anti-corrosion – Anti-shrinkageVery high adhesion to the substrate

Capable in a very efficient structural collaboration at the interface of repair mortars/concrete

for the structural strengthening by carbon fibre fabrics or plates and specific epoxy resins

capable of very effective structural collaboration at the interface with special structural fiber-reinforced mortars

eventual as thermal shield capable to protect the epoxy resins in case of fire.









PRODUCT	DESCRIPTION	SPECIFIC CHARACTERISTICS	USE
MuCis® mia 200	Multiple function migrating and contact corrosion inhibitor for the impregnation of existing concrete structures , with anodic protection.  EN 1504-9 principle 11 [CA] -11.3	Anodic and cathodic protection, migrates to the structure, reaches and protects the steel inside.	Recommended for all concrete structures reinforced or pre-stressed particularly when subject to extremely aggressive conditions.
MuCis® PROTEZIONE FERRO bi- component	Premixed thixotropic slurry with passivating activity for corrosion protection of reinforcing bars.  EN 1504-7 type ZA.1  En approved Certificate N. 0988 CPD 0645  principio 11 [CA] - 11.1, 11.2 (according Standard EN 1504-9)	Compressive strength: 25 MPa Modulus of elasticity: 8000 MPa Adhesion to concrete: > 2,5 MPa	Anti-corrosion treatment for the steel reinforcement after preparation, and before the application of the repair mortar.
BS 38 MuCis® bi- component	Polymer modified structural repair mortar for repairs and large surface resurfacing. Fibre-reinforced, thixotropic mortar, anti-corrosion, with shrinkage compensation sra, and accelerated setting, also in version HSM (waterproof)  EN 1504-3 class R3 Structural  C approved EN 998-2	Compressive strength: 32 MPa Flexural strength: 8,5 MPa Modulus of elasticity: 15000 MPa Adhesion to concrete: 2,6 MPa	Anti-corrosion repairs and fairing of reinforced concrete and masonry .
BS 38/39-2,5 MuCis® sra (bi- component)	Thixotropic fibre-reinforced structural mortar, anti- corrosion, super-adhesive, with shrinkage compensation sra.	Compressive strength : 40 MPa Flexural strength : 10 MPa Modulus of elasticity : 18000 MPa	For structural anti-corrosion repairs on reinforced concrete. Reinforced renders, deep sealing of joints and cracks, repairs,
HFE-tec®	CE approved Certificate N. 1305-CPD-0808; EN 1504-3 class R3 structural On concrete and masonry For restoration, including structural on existing reinforced concrete, for repairs, levelling, regularization, smoothing of the substrate, fixings, etc. and structural reinforcement of masonry.  Applied with a trowel or spray.	Adhesion to concrete: 2,3 MPa	levelling, regularization, smoothing of the support, fixation. For structura reinforcement of masonry Applied with a trowel or spray.
BS 91 ANCORA mono and bi-component  BS 40 INIEZIONE	Structural pourable mortar, high fluidity, anti-corrosion, for anchoring, reinforcement casting, consolidation.  Consumption: 1,9 Kg./m²/mm thickness  approved 1305-CPD-0808; EN 1504-3 Class R4  approved 1305-CPD-0808; EN 1504-6	Compression strength: 69 MPa Flexural strength: 9 MPa Modulus of elasticity: 33000 MPa Adhesion to concrete: 2,5 MPa Sliding: displacement < di 0,33 mm with load of 75 kN	Anchoring of reinforcement, backfilling, and inducement of seismic isolators Rehabilitation of deteriorated structures by casting in moulds. Underpinning Consolidation of foundations and soil
BS 40 INIEZIONE	Cement based injection slurry with controlled expansion for the injection in concrete or masonry and for anchoring of reinforcement.  CONSUMPTION: about 1,65 Kg/l.  E approved 1305-CPD-0808; EN 1504-5 ZA.1a	Compression strength : 92 MPa Flexural strength : 10,5 MPa	Consolidating injection on concrete masonry, rock and foundation soil. Cable filling for post tensioning, or anchoring or reinforcement bars.
BS 5-F  BS 37  BS 37 FPL-LIGHT	Structural fibre-reinforced mortar, thixotropic, with compensated shrinkage.  CONSUMPTION: 1,85 Kg./m²/mm thickness approved 1305-CPD-0808; EN 1504-3 Class R3	Compression strength: 40 MPa Flexural strength: 9,5 MPa Dynamic modulus of elasticity: 26500 MPa Static modulus of elasticity: 21500 MPa	Structural repairs in class R3 of concrete and masonry. Reinforced renders. Applied with a trowel or spray
BS 37	Structural fibre-reinforced mortar, thixotropic, with compensated shrinkage.  CONSUMPTION: 1,85 Kg./m²/mm thickness approved 1305-CPD-0808; EN 1504-3 Class R4	Compression strength: 60÷78 MPa Flexural strength: 8,5÷9,5 MPa Dynamic modulus of elasticity: 24000÷30000 MPa Adhesion to concrete: 2 MPa	Structural repairs in the class R4 or concrete and masonry. Reinforced rendering, applicable by trowel or sprayequipment.
BS 37 FPL-LIGHT	Pozzolanic fibre-reinforced lightweight mortar, high-capacity of deformation and fracture energy. Suitable for systems HFE-tec ® masonry.  RESA: 1,5 Kg/m²/mm  E approved 1305-CPD-0808; EN 1504-3 Class R2  approved EN 998-1/OC – mono-layer mortar for external rendering.	Compressive strength: > 20 MPa Flexural strength: > 8 MPa Modulus of elasticity: 12000 MPa Adhesion to stone and concretes: > 1,5 MPa Fracture energy: 3500 N/m Thermal insulation $\lambda$ = 0,73 W/mK	Systems HFE-tec® masonries - (High Fracture Energy Technologies) - high-energy fracture of masonry new or old by carrying reinforcements with reinforced renders, meshes and connectors in metal or glass fibre. In the case of seismic events, the energy dissipation capacity and increase of the ductility without variations of shear strength of the structure.
LIME INJECTION	Colloidal lime injection for consolidation and restrengthening of masonry structures.  Consumption: 1160 Kg/m³	Compression strength: 10-12 MPa Flexural strength: 3,5 MPa Modulus of elasticity: 5000-7500 MPa Adhesion to brick: > 1Mpa	Consolidating injection in walls of brick, stone or mixed with high penetration and low heat of hydration. Great adhesion to stone surfaces, bricks and the reinforcing bars / connectors in steel or glass
LIME INJECTION 9000	Colloidal lime injection for consolidation and restrengthening of masonry structures.  Consumption: 1400 Kg/m³	Compression strength: 13 MPa Flexural strength: 3,0 MPa Modulus of elasticity: 9000 MPa Adhesion to brick:> 1Mpa	Consolidating injection in walls of brick, stone or mixed with high penetration and low heat of hydration. Great adhesion to stone surfaces, bricks and the reinforcing bars / connectors in steel or glass
BS 28 / POZ MuCis®	Thixotropic mortar, bi-component fibre-reinforced, with reactive micro-silica, super-adhesive, with low modulus of elasticity, with fibres fib-energy® MC 40/8 for repairs and ductile reparations.  C € approved EN 998-2	Flexural strength : 9,0 MPa	For structural repairs and anti-corrosion fairing of masonry.
BS 39 MuCis® (bi-component)	Thixotropic structural mortar, fibre-reinforced, anti- corrosion, super-adhesion, with shrinkage compensation sra.  EN 1504-3 class R4 structural  MT3	Compression strength: 55 MPa Flexural strength: 11 MPa Modulus of elasticity: 22300 MPa Adhesion to concrete (Autostrada method): 11,11Mpa	For structural repairs and anti-corrosion fairing of concrete and masonry
REFOR-tec® GF5/ST-HS	Micro-concrete UHPFRCC (Ultra High Performance Fibre Reinforced Cementitious Composite)	Compressive strength: 130 MPa Flexural strength: 32 MPa Direct tensile strength: 8,5 MPa Shear strength: 16 MPa Modulus of elasticity: 38000 MPa Adhesion to concrete: >3 MPa	Structural strengthening and retrofitting with absorption and transfer of shear or tensile stress in the face of events with high dynamic loads, for jacketing of beams columns, walls and nodes

	Tecnoepo R	Epoxy-amine based product modified with reactive	Compressive strength : >50 MPa	For the sealing of cracks, discontinuities in
RESINS	тесноеро к	diluents, formulated as an adhesive-putty paste, high thixotropy, two-component, room temperature curing <b>Guidelines CNR - DT 200/2004</b> .	Heading State State   State S	general in concrete, installation of injection nipples, sealing interventions, concrete bonding of steel, tiles, bricks, stones, wood.
	Tecnoepo 700 primer	Epoxy-amine based product, formulated as adhesive promoter, bi-component, hardening at room temperature. Guidelines CNR - DT 200/2004.	Compressive strength : >60 MPa Flexural strength : >45 MPa Modulus of elasticity : ≥7 GPa Adhesion by direct tensile (steel): >20MPa	Priming of the surface that host The reinforcement in composite materials, prior regularization of the same.
	Tecnoepo 701	Epoxy-amine based product, formulated as adhesive /matrix, bi-component, hardening at room temperature.  Guidelines CNR - DT 200/2004.	Compressive strength : >50 MPa Flexural strength : >20 MPa Modulus of elasticity : ≥0,9 GPa Adhesion by direct tensile (steel): >20MPa	Adhesive for the gluing of composite materials to the substrate .  N.B.: the adhesive must well impregnate the complete fibre.
	Tecnoepo 701/L	Epoxy-amine based product, formulated as adhesive /matrix, bi-component, hardening at room temperature.  Guidelines CNR - DT 200/2004. EN 1504-4 table ZA.1a	Compressive strength : >60 MPa Flexural strength : >35 MPa Modulus of elasticity : ≥4 GPa Adhesion by direct tensile (steel): >16MPa	Adhesive for the gluing of pultruded composite laminate plates to the substrate.
	Tecnoepo 400	Adhesive for structural bonding.  C approved 1305-CPD-0808;EN 1504-4 ZA.1a and ZA.1b  Product for structural bonding of reinforced concrete with	Compressive strength : >80 MPa Flexural strength : >40 MPa Modulus of elasticity : 5731 MPa Shear strength : >7MPa Direct tensile strength : > 25MPa	As adhesive for : -castings (fresh concrete on fresh resin) -assembly of elements of structures made of concrete -assembly of prefabricated elements (segments)
	Tecnoepo IN03	adhering mortar, of adhering concrete or for bonding of plates.  Epoxy resin at very low viscosity for the structural	Compressive strength : >75 MPa	-grouting of anchor bolts and studs -reinforcement bars or steel plates. Sealing rigid cracks and joints in concrete
		injection in reinforced concrete with transmission of stresses.    C € approved 1305-CPD-0808 ;EN 1504-5 ZA.1a	Flexural strength : >70 MPa Tensile Load at break : >40 MPa Flexural modulus of elasticity : > 2300 MPa	structural elements and / or iron - steel. Sealing joints in masonry floors and roofs. Injection of wood. Specific structural elements: beams, columns and slabs, panels and segments prefabricated;
		I	Tensile strength: 4.800 MPa	
R, GLASS FIBRE, STEEL, OTHER	<b>Tecnofib C240</b> (300 gr/m <sup>2</sup> )	Carbon macro-fibre fabric, uni-directional. Tensile modulus of elasticity 240 GPa. Weight 300 g/m2.	Tensile andulus: 240 GPa Elongation: 2,1% Weight: 300 g/m² Calculation thickness: 0,167 mm	Reinforcement of structures in the reinforced concrete, walls, arches, vaults and tunnels.
	Tecnofib C240 (600 gr/m²)	Carbon macro-fibre fabric, uni-directional. Tensile modulus of elasticity 240 GPa. Weight 600 g/m2.	Tensile strength: 4.800 MPa Tensile modulus: 240 GPa Elongation : 2,1% Weight : 600 g/m <sup>2</sup> Calculation thickness : 0,333 mm	Reinforcement of structures in the reinforced concrete, walls, arches, vaults and tunnels.
	Tecnofib CROSS 230 (300 gr/m²)	Carbon macro-fibre fabric, bi-directional. Tensile modulus of elasticity 240 GPa. Weight 300 g/m2.	Tensile strength: 4.800 MPa Tensile modulus: 240 GPa Elongation : 2,1% Weight : 300 g/m² Calculation thickness : 0,166 mm	Reinforcement of structures in the reinforced concrete, walls, arches, vaults and tunnels.
	Tecnofib TETRA CARB (380 gr/m²)	Quadro-axial carbon fibre fabric with high tenacity.	Tensile strength: 4.800 MPa Tensile modulus: 240 GPa Elongation : >1,5% Weight : 380 g/m²	Strengthening of structures with a predominantly plate behavior as slab floors, vaults, masonry walls.
	Tecnofib Fiocco C240	Connector made with unidirectional carbon fiber filaments of high tenacity enclosed in a net.	Tensile strength: 4800 Mpa Tensile modulus of elasticity: 240 GPa Deformation till break: 2% Available diameters: 6, 8, 10 or 12 mm	Additional bars in vaults, masonry couples. In the application cycle of reinforced rendering and anti-tilt system, for the fixation of carbon fibre net.
	Tecnofib Fiocco Glass 73	Connector made with unidirectional alkali resistan glass fiber filaments enclosed in a net.	Tensile strength: 2000 Mpa Tensile modulus of elasticity: 73 GPa Deformation till break: 3,5% Available diameter: 6, 8, 10 or 12 mm	Additional bars in vaults, masonry couples. In the application cycle of reinforced rendering and anti-tilt system, for the fixation of glass fibre net.
	Tecnofib Fiocco Steel 162	Connector made with filaments uni-directional carbon steel with very high tensile strength and elastic modulus.	Tensile strength: 2800 Mpa Tensile modulus of elasticity: 162 GPa Deformation till break: 1,78% Available diameters: 6, 8, 10 or 12 mm	Additional bars in vaults, masonry couples.
	TECNOPLATE P pultruse (160 GPa)	Pultruded uni-directional carbon plates in different sizes. Guideline CNR - DT 200/2004.	Tensile strength: 2600 Mpa Tensile modulus of elasticity: 160 GPa Elongation: 1,4%	Strengthening of reinforced concrete structures
BON FIB	TECNOPLATE P pultruse (210 GPa)	Pultruded uni-directional carbon plates in different sizes. Guideline CNR - DT 200/2004.	Tensile strength: 2400 Mpa Tensile modulus of elasticity: 210 GPa Elongation: 0,95%	Strengthening of reinforced concrete structures
S IN CAR	TECNOPLATE P pultruse (250 GPa)	Pultruded uni-directional carbon plates in different sizes. Guideline CNR - DT 200/2004.	Tensile strength: 2300 Mpa Tensile modulus of elasticity: 130 GPa Elongation: 1,3%	Strengthening of reinforced concrete structures .
ORS, NET	TECNOBOLT®	Carbon fibre rod, obtained by pultrusion process of carbon fibre and impregnation with epoxy resin. <b>Guidelines CNR - DT 200/2004</b> .	Tensile strength: 1724 Mpa Modulus of elasticity: 160 GPa Elongation: 1,8%	Strengthening of masonry vaults and domes, reapir of cracks in walls and brick arches, flexural strengthening of wood structures.
ONNECTO	TECNOFIB C390	Carbon macro-fibre fabric, uni-directional, with tensile modulus of elasticity 400 GPa. High elasticity modulus. <i>Guidelines CNR - DT 200/2004</i> .	Tensile strength: 4800 MPa Tensile modulus: 390 GPa Elongation: 1,2% Weight: 300/400g/m² Calculation thickness: 0,167/0,222 mm	Reinforcement of structures in the RC, walls, arches, vaults and galleries.
FABRICS, PLATES, CONNECTORS, NETS IN CARBON FIBER,	TECNOFIB GLASS 73	Uni-directional glass fibre textile. Tensile modulus 73 GPa. Low rigidity . <b>Guidelines</b> <i>CNR - DT 200/2004</i> .	Tensile strength: 2.300 MPa Tensile modulus: 73 GPa Elongation : 3,5% Weight : 160/300g/m² Calculation thickness : 0,063-0,120 mm	Reinforcement of walls, backfilling, floors.
	TECNOFIB GLASS NET 73	Bi-directional balanced, glass fibre net. Tensile elasticity modulus 73 GPa. Low rigidity . <i>Guideline CNR - DT</i> 200/2004.	Tensile strength : 2600 Mpa Tensile modulus : 73 GPa Weight : 180 g/m <sup>2</sup> Calculation thickness: 0,141 mm	Reinforcement of walls, curtain walls, arches, vaults and concrete structures
	TECNOFIB GLASS NET 10	Glass fibre net particularly indicated for the reinforcement of mortars, and backfilling, even in seismic areas. Guidelines <i>CNR - DT 200/2004</i> .	Width of grid: 10 x 10 mm Weight 140 g/m <sup>2</sup> Tensile strength > 1.900 N/ 5 cm warp Elongation 4,5%	Reinforcement of walls, curtain walls, arches, vaults and concrete structures
	TECNOFIB GLASS NET G8	Bi-directional glass fibre net, balanced type. <i>Guidelines CNR - DT 200/2004</i> .	Tensile strength : 60 kN/m Tensile elasticity modulus : 73 GPa Weight : 220 g/m² Grid : 8,3 x 9,5 mm	Reinforcement of walls, curtain walls, arches, vaults and concrete structures
	TECNOFIB GLASS NET 510	Glass fibre mesh, with alkali-resistant treatment for the reinforcement in seismic areas. Guidelines CNR - DT 200/2004.	Elongation till break : 3,5 % Tensile load till break : Warp >6,600 N/5cm Weft > 6,200 N/5cm Medium thickness of the mesh : 0,95 mm weight : 510 g/m² Dimension grid 10x8 mm	Reinforcement of walls, curtain walls, arches, vaults and concrete structures
	TECNOFIB TETRA GLASS	Reinforcement system with quadro-axial glass fibre mes, balanced type. <i>Guidelines CNR - DT 200/2004</i> .	Tensile strength: 2.600 MPa Tensile modulus: 73 GPa Weight: 123-240g/m2 (on request)	Reinforcement of walls, backfilling, arches, vaults, concrete structures.
	TECNOFIB GLASS NET 340	Glass fibre mesh, with alkali-resistant treatment for the reinforcement in seismic areas. <b>Guidelines CNR - DT 200/2004</b> .	Width of the grid 28 x 28 mm Weight 340 g/m² Tensile load till break: Warp >3.500 N/5cm Weft > 4.600 N/5cm Elongation 3,5%	Reinforcement of walls, curtain walls, arches, vaults and concrete structures

#### Tecnofib Stainless Net – STAINLESS STEEL WELDED NET INOX AISI 304

DISTANCE mm	WIRE DIAMETER mm	WEIGHT Kg/m2
50	2	1
25,4	1,47	1,2
16	1	0,98
11	1	1,13
6.35	0,63	0,70

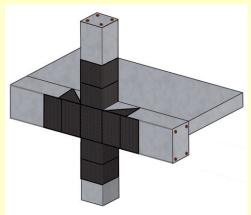
Heat shield	TECNOLITE HS (Heat Shield)	Superlight render, thermal-insulating, fire-stop, sound absorbing, dehumidification, heat shield: class 0 (in-combustible) (according standard uni en iso 1182-95) REI 115 – RE 180 (according memo n. 91 and decree 30/11/83) with only 30 mm thickness applied.	a dry density of 420 Kg shield, insulation, sound W/mK for a dry density of Vapour diffusion resistar

A: from **0,1006 W/mK for** Kg/m³ (rendering as fireund absorption) to **0,055**y of 240 Kg/m³
tance  $\mu$ : 5,5
3 - 5 cm
of burn or propagates fire





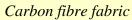














Carbon fibre laminate

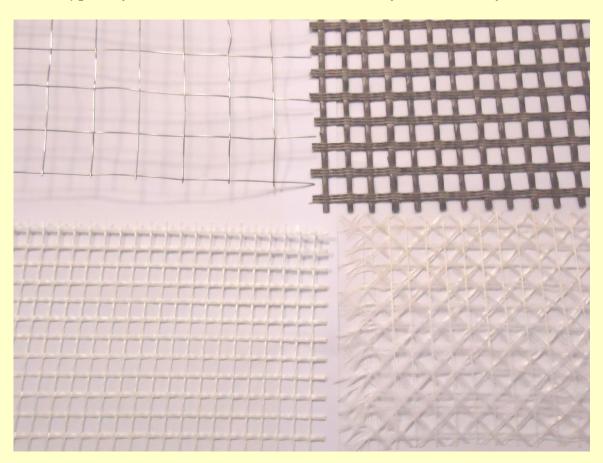


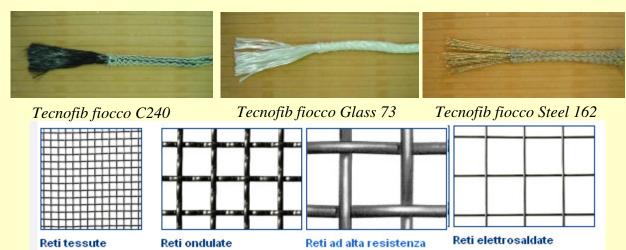
Pultruded carbon fibre connectors

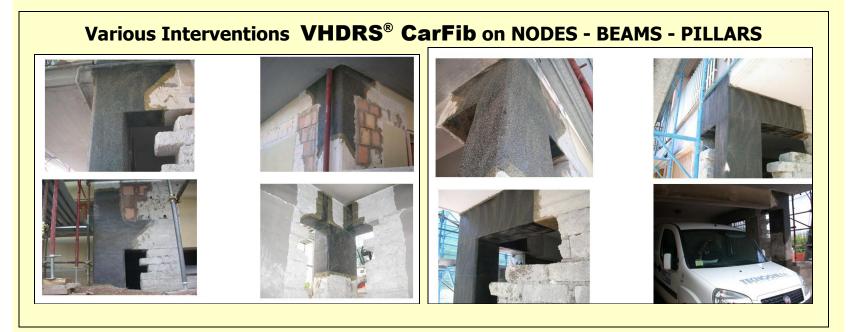


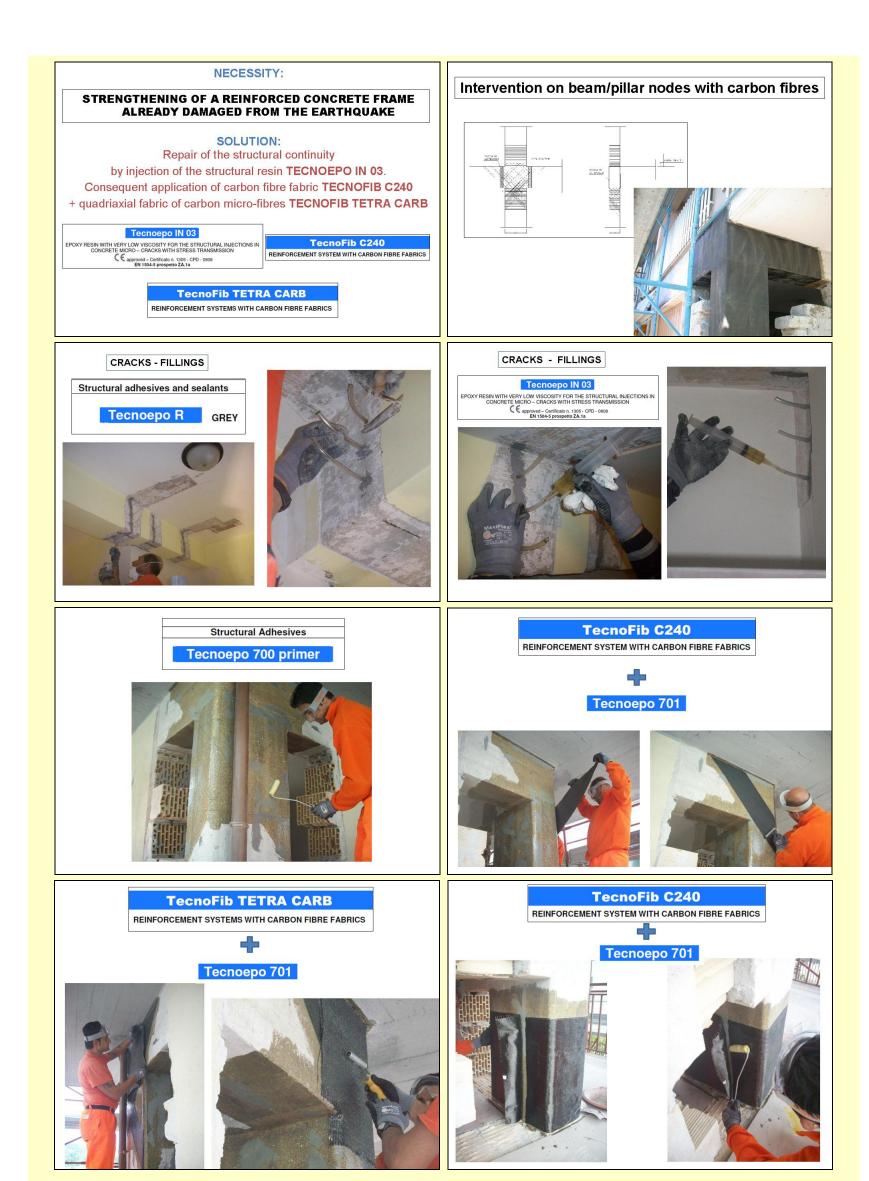
Glass fibre fabric

Types of net in Stainless Steel, Carbon fibre, Glass fibre.









### <u>Requests for information and/or Assistance</u>:

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